

**CONVENTIONAL BREAK STEM RIVETS
HAVE LIMITATIONS THAT CREATE
PROBLEMS FOR MAINTENANCE PEOPLE:
THEY:**

- HAVE LIMITED HOLDING POWER
- REQUIRE COMPLEX INVENTORIES
- WILL NOT HOLD IN A WORN OR OVERSIZE HOLE
- LEAK AIR AND WATER
- MANDRILS OFTEN BREAK EXTERNALLY
- PLATED MANDRILS FLAKE AND CLOG JAWS

**O.E.M.'s *SUPER GRIP*[®] RIVETS CAN
OVERCOME THESE PROBLEMS**



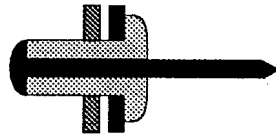
O.E.M. HARDWARE

Hard to Find Fasteners Our Specialty

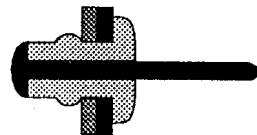
SUPER GRIP® BLIND RIVETS

WHAT IS A BLIND RIVET?

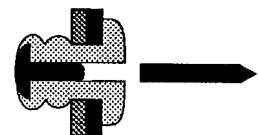
The blind rivet is designed to provide strong, secure fastenings in applications where no other type of fastener can be used. This is because the blind rivet is inserted and set in a single, fast operation...by one man...from one side of the parts being fastened.



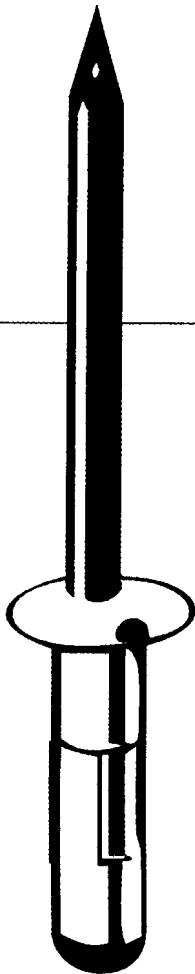
1. An Super Grip rivet is inserted in a prepared hole and the placing tool nose is slipped over the stem. When actuated, the pulling jaws grip the stem drawing it into the tool.



2. The stem compresses the shell, initially expanding it into 360° contact with the parent material. When the hole is completely filled, a symmetrical blind side tail forms and a clamping force is exerted from both sides of the work.



3. Finally, the stem separates, and its head remains permanently locked inside the shell, sealing the bore. Installation is then complete, and optimum clamp up and vibration resistance is achieved.



WHAT MAKES O.E.M. DIFFERENT...AND BETTER?

The Super Grip® rivet adds important...and exclusive...features to those offered by ordinary blind rivets. The unique advantages designed into the Super Grip rivet allow for its use:

IN WIDE-TOLERANCE HOLES.

Since the Super Grip® rivet can expand up to its own head diameter, accurate hole sizing or alignment is not necessary

TO PULL SHEETS TOGETHER.

The extraordinary Super Grip® Rivet tail expansion automatically effects superior clamp-on action on the parts being assembled

OVER A VAST RANGE OF THICKNESSES

The "double-bubble" expansion feature offers the capability to fasten securely in both thick and thin grip ranges with a single length rivet.

WHILE PROVIDING A SEALED STEM

The rivet material flows both behind and in front of the material insuring a positively retained and sealed stem.

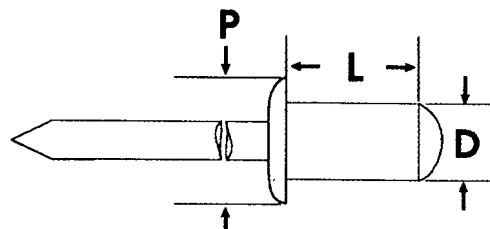
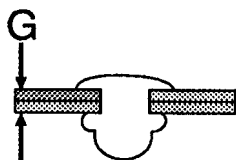
O.E.M. HARDWARE

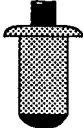
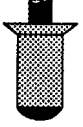
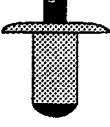
Hard to Find Fasteners Our Specialty

SUPER GRIP® BLIND RIVETS

MATERIAL:

SHELL: 5052 ALUMINUM, PLAIN FINISH
STEM MILD STEEL, PHOSPHATE COATED



RIVET TYPE	PART #	"D" DIA.	"G" GRIP RANGE	"P" HEAD DIA.	"L" LENGTH UNDER HEAD	Coballoy SPII DRILL # PART No.	BULK
Dome (regular head) 	410	1/8	TO .187	.250	.327	#30(72330)	780-256/10m
	414	1/8	TO .312	.250	.452		780-257/8m
	512	5/32	TO .250	.312	.393	#20(72320)	780-258/7m
	517	5/32	TO .312	.312	.452		780-259/6m
	613	3/16	TO .250	.375	.429	#10(72310)	780-260/5m
	619	3/16	TO .437	.375	.617		780-261/4m
	620	3/16	TO .781	.375	.976		780-262/3m
	780-175	1/4	TO 350	.531	.625	17/64 (70317)	1/2M
120° Countersunk 	412	1/8	TO .250	.205	.383	#30(72330)	780-263/10m
	514	5/32	TO .312	.247	.445	#20(72320)	780-264/8m
	615	3/16	TO .312	.342	.476	#10(72310)	780-265/5m
	617	3/16	TO .500	.342	.664		780-266/4m
Large Flange 	LF410	1/8	TO .187	.325	.327	#30(72330)	780-267/10m
	LF414	1/8	TO .312	.325	.452		780-268/10m
	LF512	5/32	TO .250	.375	.393	#20(72320)	780-269/8m
	LF613	3/16	TO .250	.625	.429		780-270/3m
	621	3/16	TO .500	.625	.664		780-271/2m
	631	3/16	TO .781	.625	.976		780-272/2m
Brazier Head 	780-298	3/16	TO .250	.500	.429	#10(72310)	1/4m
	780-299	3/16	TO .437	.500	.617		1/4m

RIVETS

O.E.M. HARDWARE

Hard to Find Fasteners Our Specialty

SUPER GRIP BLIND RIVETS

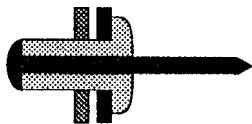
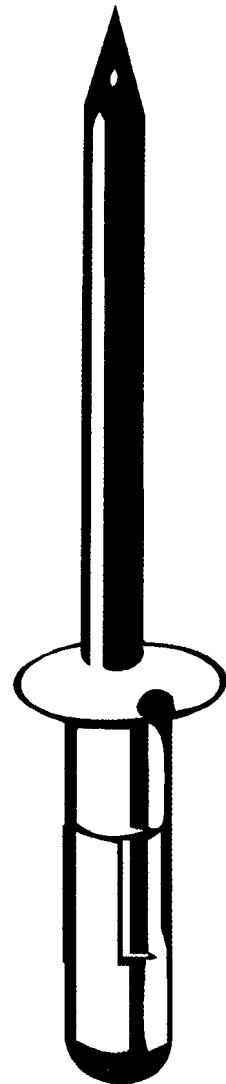
ALUMINUM / STAINLESS

STAINLESS / STAINLESS

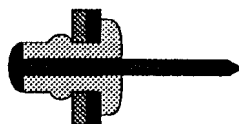
STEEL / STEEL



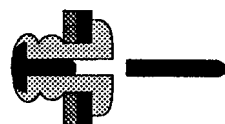
- STRONGER
- WILL NOT VIBRATE LOOSE
- AIR AND WATER TIGHT
- FILL OVERSIZE HOLES
- REDUCE INVENTORY



1. An Super Grip rivet is inserted in a prepared hole and the placing tool nose is slipped over the stem. When actuated, the pulling jaws grip the stem drawing it into the tool.



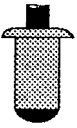
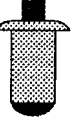
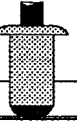
2. The stem compresses the shell, initially expanding it into 360° contact with the parent material. When the hole is completely filled, a symmetrical blind side tail forms and a clamping force is exerted from both sides of the work.

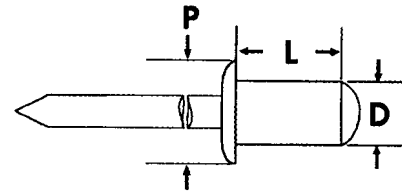
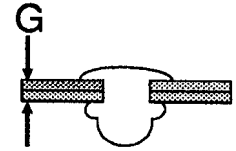


3. Finally, the stem separates, and its head remains permanently locked inside the shell, sealing the bore. Installation is then complete, and optimum clamp up and vibration resistance is achieved.

Hard to Find Fasteners Our Specialty

SUPER GRIP BLIND RIVETS

SHELL: 5052 ALUMINUM, PLAIN FINISH STEM: 304 STAINLESS STEEL					
RIVET TYPE	ALUM HEAD STAINLESS STEM	"D" DIA.	"G" GRIP		
	780-284	1/8	TO .187	CFA/BCF	10M
	780-285	1/8	TO .312	CFA/BCF	8M
	780-286	5/32	TO .250	CFA/BCF	6M
	780-287	5/32	TO .312	CFA/BCF	6M
	780-288	3/16	TO .250	CFA/BCF	5M
	780-289	3/16	TO .437	CFA/BCF	4M
	780-290	3/16	TO .781	BAA/FA	3M
	780-291	3/16	TO .250	BAA/FA	3M
	780-292	3/16	TO .500	BAA/FA	2M
	780-283	3/16	TO .781	BAA/FA	2M
RIVET TYPE	STAINLESS HEAD STAINLESS STEM	"D" DIA.	"G" GRIP		
	780-273*	1/8	.039-.118	CFA/BCF	5M
	780-275*	1/8	.118-.197	CFA/BCF	5M
	780-277*	1/8	.197-.276	CFA/BCF	5M
	780-280*	5/32	.039-.118	CFA/BCF	5M
	780-281*	5/32	.118-.197	CFA/BCF	5M
	780-282*	5/32	.197-.276	CFA/BCF	5M
	780-283*	3/16	.059-.138	CFA/BCF	3M
	780-278*	3/16	.138-.236	CFA/BCF	3M
	780-279*	3/16	.236-.334	CFA/BCF	3M
*OVERSIZE STEM (1/8 USE 5/32 NOSEPIECE) (5/32 USE 3/16 NOSEPIECE) (3/16 USE 1/4 NOSEPIECE)					
RIVET TYPE	STEEL HEAD STEEL STEM	"D" DIA.	"G" GRIP		
	780-294	1/8	.044-.156	CFA/BCF	10M
	780-295	5/32	.056-.200	CFA/BCF	6M
	780-296	3/16	.020-.187	CFA/BCF	4M
	780-297	3/16	.156-.250	CFA/BCF	4M
FOR BULK PRICING-CONTACT ORDER DESK					



RIVETS

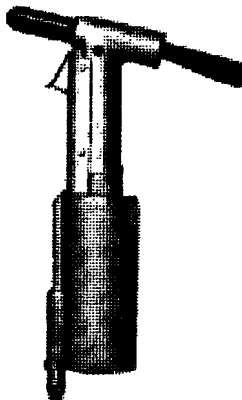
O.E.M. HARDWARE

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RIVET TOOLS

PNEUMATIC PLACING TOOL MODEL 795-734

Model 734 is a lightweight hydraulic-pneumatic production riveting tool. It has been developed to permit rapid, uniform installation of all 1/8" to 3/16" rivets and eliminate the need for special operator training or skills. Model 795-734 has been used in the metal working industry for many years and enjoys universal acceptance because of its durable construction and reliable performance. Its versatility is increased by its capacity to place all conventional aluminum and steel break stem rivets of 1/8" through 3/16" diameters. Model 795-734 requires minimum maintenance and operates from a standard air supply of 70-100 P.S.I..



MODEL 795-734 SPECIFICATIONS

Weight	3.3 lbs	1.5kg
Height	12.4"	315mm
Air Line	70-100 p.s.i.	4.92-7.04
Pressure Reg's		kg/cm2
Std. Nose		
Assy Dim's		
Length:	2.30"	58.4mm
Diameter:	.890"	22.6mm

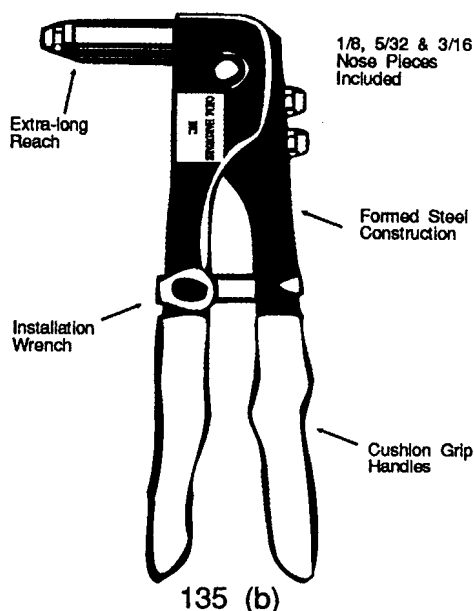
6 MONTH LIMITED WARRANTY

**THE FASTEST, MOST RELIABLE RIVET TOOL
IN THE WORLD**

**MADE TO LAST A LIFETIME
WILL INSTALL ALL
TYPES OF RIVETS**



PRODUCT	PART NO	
SUPER GRIP RIVET GUN	135	B
1/8" Nose Piece for Super Grip Rivet Gun	795-130	B
5/32" Nose Piece for Super Grip Rivet Gun	795-131	B
3/16" Nose Piece for Super Grip Rivet Gun	795-132	B
(REPAIR) REPLACEMENT KIT INCLUDES JAWS, JAW PUSHER, JAW PUSHER SPRING, RETURN SPRING & CIRCLIPS	795-016	B



**Will pull All Materials
Including Stainless**

*Our products are warranted against defects in workmanship and material, during the normal life of the product. Replacement of any defective part, without charge will be made upon return to place of purchase, freight prepaid. This warranty will be denied if inspection shows that the tool has been damaged, abused, altered, or used for the purposes other than that for which it was intended.

O.E.M. HARDWARE

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SUPER GRIP[®] RIVET ASSORTMENTS

SUPER-FIX ASSORTMENT SUPER GRIP RIVETS & TOOL				No. 7725
1/8 X .187 	1/8 X .312 		5/32 X .250 	WITHOUT TOOL
3/16 X .250 	3/16 X .437 	3/16 X .781 		
3/16 X .500 LF 	3/16 X .781 LF 			
				FOR AUTHORIZED SERVICE THIS ASSORTMENT SHOULD BE MAINTAINED BY YOUR OEM TECHNICIAN LOCAL 551-1100 1-800-663-6554

7725

SUPER GRIP RIVETS

*8 Different Types of the "One and only"
Super Grip[®] Rivets*

21 Hole Drawer

781 pieces

SUPER-FIX ASSORTMENT SUPER GRIP RIVETS & TOOL				No. 7730
1/8 X .187  430	1/8 X .312  434		5/32 X .250  513	 RIVET TOOL \$18
3/16 X .250  613	3/16 X .437  619	3/16 X .781  620		
3/16 X .500 LF  621	3/16 X .781 LF  622			

SUPER GRIP



FOR AUTHORIZED SERVICE
THIS ASSORTMENT SHOULD BE
MAINTAINED BY YOUR OEM
TECHNICIAN

LOCAL 551-1100 1-800-663-6554

7730

SUPER GRIP RIVETS w/TOOL

*8 Different Types of the "One and only"
Super Grip Rivets Comes complete with
Super Grip[®] crimping tool*

21 Hole Drawer

782 pieces

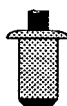
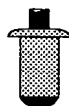
RIVETS

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STANDARD BREAK STEM RIVETS

DOME HEAD

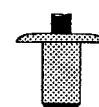
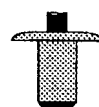
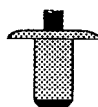


DIA.	GRIP RANGE	RIVET REF #	ALUM RIVET ALUM. MANDREL	ALUM RIVET STEEL MANDREL	STEEL RIVET STEEL MANDREL	STAINLESS RIVET STAINLESS MANDREL	STAINLESS RIVET STEEL MANDRILL	
3/32	.025-.125	32F	780-425 (cfa)	780-444 (cfa)	780-469 (cfa)	780-488 (cfa)	780-512 (cfa)	10m
	.120-.250	34F	780-426 (cfa)	780-445 (cfa)	780-470 (cfa)	780-489 (cfa)	780-513 (cfa)	10m
1/8	.025-.062	41F	780-427 (cfa)	780-446 (cfa)	780-471 (cfa)	780-490 (cfa)	780-004 (cfa)	10m
	.060-.125	* 42F	780-428 (cfa)	780-447 (cfa)	780-472 (cfa)	780-491 (cfa)	780-515 (cfa)	10m
	.120-.187	* 43F	9451 (cfa)	780-449 (cfa)	9441 (cfa)	780-492 (cfa)	9434 (cfa)	10m
	.180-.250	* 44F	780-429 (cfa)	780-450 (cfa)	780-473 (cfa)	780-493 (cfa)	9436 (cfa)	10m
	.245-.312	45F	9453 (cfa)	780-451 (cfa)	9443 (cfa)	780-494 (cfa)	780-516 (cfa)	10m
	.310-.375	* 46F	780-430 (cfa)	780-452 (cfa)	780-474 (cfa)	780-495 (cfa)	780-517 (cfa)	10m
	.370-.500	48F	780-431 (cfa)	780-453 (cfa)	780-475 (cfa)	780-496 (cfa)	780-518 (cfa)	9m
5/32	.025-.125	52F	780-432 (cfa)	780-454 (cfa)	780-476 (cfa)	780-497 (cfa)	780-519 (cfa)	8m
	.120-.250	54F	780-433 (cfa)	780-455 (cfa)	9445 (cfa)	780-498 (cfa)	780-520 (cfa)	8m
	.245-.375	56F	780-434 (cfa)	780-456 (cfa)	780-477 (cfa)	780-499 (cfa)	780-521 (cfa)	6m
	.370-.500	58F	780-435 (cfa)	780-457 (cfa)	780-478 (cfa)	780-002 (cfa)	780-522 (cfa)	6m
3/16	.025-.125	62F	780-436 (cfa)	780-458 (cfa)	780-479 (cfa)	780-501 (cfa)	780-523 (cfa)	5m
	.120-.250	64F	780-437 (cfa)	780-459 (cfa)	780-480 (cfa)	780-502 (cfa)	9438 (cfa)	5m
	.245-.375	66F	9455 (cfa)	780-460 (cfa)	9447 (cfa)	780-503 (cfa)	9440 (cfa)	5m
	.370-.500	68F	9457 (cfa)	780-461 (cfa)	9449 (cfa)	780-504 (cfa)	780-524 (cfa)	4m
	.490-.625	610F	780-202 (cfa)	780-462 (cfa)	780-481 (cfa)	780-505 (cfa)	780-525 (cfa)	4m
	.620-.750	612F	780-438 (cfa)	780-463 (cfa)	780-482 (cfa)			4m
1/4	.125-.250	84F	780-439 (cfa)	780-464 (cfa)	780-483 (cfa)	780-507 (cfa)	780-527 (cfa)	2m
	.245-.375	86F	780-440 (cfa)	780-465 (cfa)	780-484 (cfa)	780-508 (cfa)	780-528 (cfa)	2m
	.370-.500	88F	780-441 (cfa)	780-466 (cfa)	780-485 (cfa)	780-509 (cfa)	780-529 (cfa)	2m
	.495-.625	810F	780-442 (cfa)	780-467 (cfa)	780-487 (cfa)			2m
	.620-.750	812F	780-443 (cfa)	780-468 (cfa)	780-486 (cfa)			2m

FOR BULK PRICING ADD BU TO BEGINNING OF PART NO. (e.g. BU780-425)

* ALSO AVAILABLE IN WHITE, BROWN, OR BLACK. PLEASE ADD P TO BEGINNING OF PART NO. (e.g. P780-425)

LARGE FLANGE



DIA.	GRIP RANGE	RIVET REF #	ALUM RIVET ALUM. MANDREL	ALUM RIVET STEEL MANDREL	STEEL RIVET STEEL MANDREL	STAIN. RIVET STAIN. MANDREL	STAIN. RIVET STEEL MANDRILL	
1/8	.060-.125	42LF	780-532 (cfa)	780-537 (cfa)	780-543 (cfa)	780-549 (cfa)	780-554 (cfa)	10m
	.180-.250	44LF	780-533 (cfa)	780-538 (cfa)	780-544 (cfa)			10m
3/16	.245-.375	66LF	780-199 (cfa)	780-539 (cfa)	780-545 (cfa)	780-550 (cfa)	780-555 (cfa)	3m
	.370-.500	68LF	780-201 (cfa)	780-540 (cfa)	780-546 (cfa)			3m
	.490-.625	610LF	780-535 (cfa)	780-541 (cfa)	780-547 (cfa)	780-552 (cfa)	780-556 (cfa)	2m
	.620-.750	612LF	780-203 (cfa)	780-542 (cfa)	780-548 (cfa)	780-553 (cfa)	780-557 (cfa)	2m

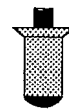
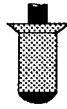
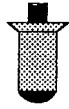
FOR BULK PRICING ADD BU TO BEGINNING OF PART NO. (e.g. BU780-425)



FOR BACK-UP WASHERS PLEASE SEE PAGE C-10

STANDARD BREAK STEM RIVETS

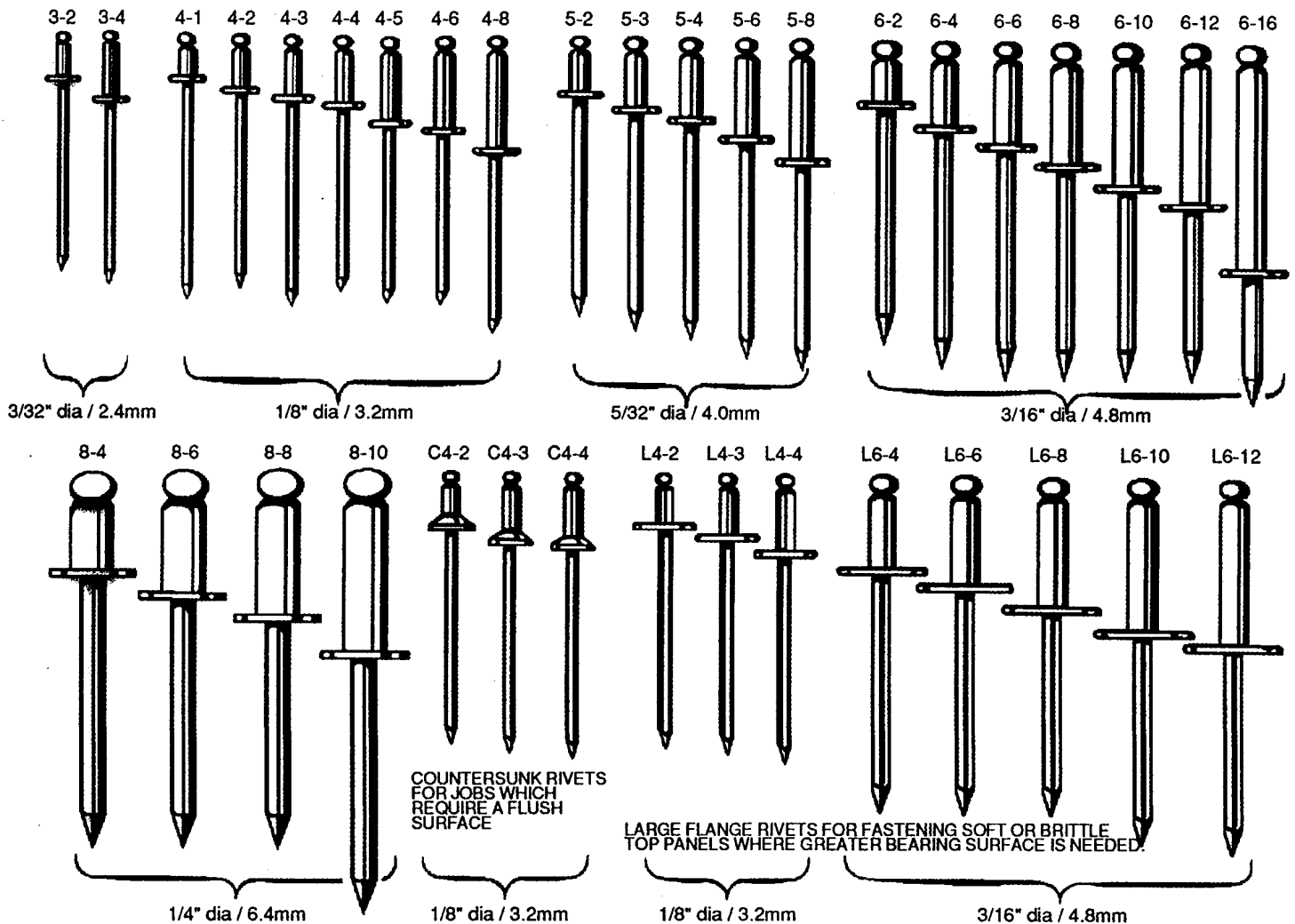
COUNTER-SUNK



DIA.	GRIP RANGE	RIVET REF #	ALUM RIVET ALUM. MANDREL	ALUM RIVET STEEL MANDREL	STEEL RIVET STEEL MANDREL	STAINLESS RIVET STAINLESS MANDREL	STAINLESS RIVET STEEL MANDREL	
3/32	.025-.125	32C						10m
	.120-.250	34C						10m
1/8	.025-.062	41C						10m
	.060-.125	42C	780-564 (cfa)	780-588 (cfa)	780-612 (cfa)			10m
	.120-.187	43C	780-565 (cfa)	780-589 (cfa)	780-613 (cfa)			10m
	.180-.250	44C	780-566 (cfa)	780-590 (cfa)	780-614 (cfa)			10m
	.245-.312	45C						10m
	.310-.375	46C						10m
	.370-.500	48C						10m

FOR BULK PRICING ADD BU TO BEGINNING OF PART NO. (e.g. BU780-425)

ACTUAL SIZE RIVET CHART



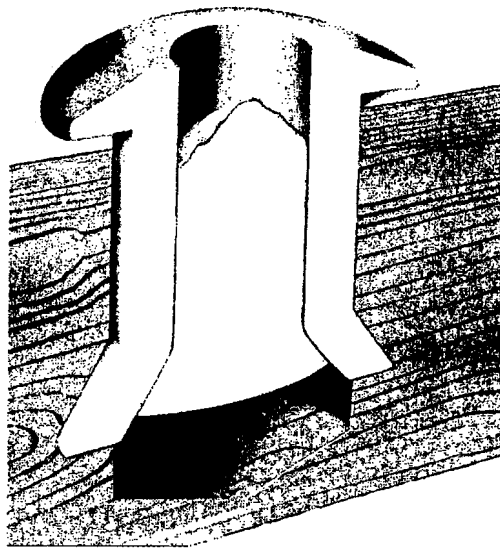
RIVETS

O.E.M. HARDWARE

Hard to Find Fasteners Our Specialty

S.G. WOOD-LOKS[®]

**THE VERSATILE BLIND FASTENER FOR THE ASSEMBLY OF
METAL TO WOOD AND A VARIETY OF SOFT MATERIALS**



O.E.M.'s S.G. WOOD-LOK[®] provides a positive, efficient and cost effective method of assembly for an extensive range of applications which involve joining metals to soft materials.

A major feature of S.G. WOOD-LOK[®] is the highly effective resistance to pull-out loads provided by the large bearing area formed during installation, within the joint and on the rear side. The fastener which can be installed into either solid material or as a conventional joint maintains its anchor role by means of a locked steel stem.

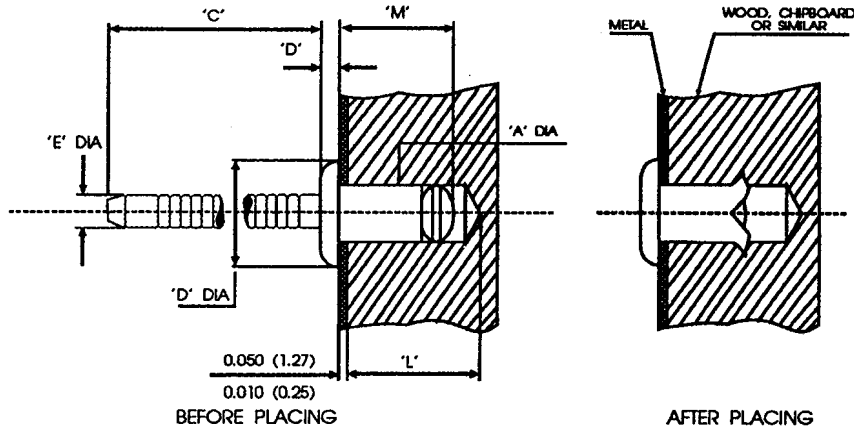
MAJOR FEATURES

- SPEED UP YOUR ASSEMBLY TIME
- SECURE METAL TO ALL TYPES OF SOFTWOODS INCLUDING PLYWOOD, PARTICLE BOARD, CEDAR, FIR, PLASTICS, RUBBER AND GLASS FIBRE
- INSTALLATION IS A SNAP

O.E.M. HARDWARE

Hard to Find Fasteners Our Specialty

S.G. WOOD-LOKS®



MATERIAL

BODY Low carbon steel
1015/080 A 15-zinc plated and
golden passivated

RIVETS

INCH DIMENSIONS

SIZE	PART No	'A' MAX	'B' MAX	'C' MIN	'D'	'E' MAX	'L' MIN	'M' MAX	RECOMMENDED HOLE SIZE	
0.170	780-255	0.1690	0.321	1.45	0.051	0.0990	0.39	0.460	0.174	EAA CFA
0.170	780-252	0.1690						0.625	0.174	

TYPICAL PULL
OUT STRENGTH
IN RED CEDAR

160 LBF (710 N)

O.E.M. HARDWARE

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EXTRA LENGTH BLIND RIVETS

ALUMINUM RIVET WITH STEEL MANDREL

DOME HEAD—OPEN END

Zinc and Clear Dichromate Finish



PART NUMBER	RIVET DIAMETER	LENGTH	GRIP RANGE	Coballoy® SPII DRILL SIZE	
780-064	3/16	1.378"	1.000" - 1.187"	#7 Part No. 72307	FA/CF
780-065		1.574"	1.188" - 1.375"		FA/CF
780-066		1.771"	1.376" - 1.625"		FA/CF
780-067		1.968"	1.626" - 1.750"		FA/CF
780-068		2.165"	1.751" - 1.968"		FA/CF
780-069		2.362"	1.969" - 2.156"		FA/CF
780-070		2.559"	2.157" - 2.375"		FA/CF
780-071		3.149"			

BACK UP WASHERS



PART NO.		RIVET DIA	RIVET O.D.	RIVET THICK	BAA
STEEL	ALUMINUM				
765-011	765-010	1/8	7/16	.040	
	765-015	5/32	1/2	.050	
765-021	765-020	3/16	1/2	.047	
	765-025	1/4	1-3/16	.031	

O.E.M. HARDWARE

"Hard to Find Fasteners Our Specialty"™

PNEUMATIC RIVET TOOLS



O.E.M. Hardware's Genesis series of riveting tools are ergonomically designed and light weight. The weight of the tools makes them ideal for assembly line production. The light trigger action compiled with smooth response reduces operator fatigue and increases production. In addition, operator safety is enhanced with air shut-off devices.

G1 -Model# 71200-0039 is provided complete with 1/8" and 5/32" nose tips and vacuum extraction.

Weight 2.5 lbs. (1.13kg.)
Pull force 940 lbf. (4.2kN)
Stroke .560" (14mm)

G2 -Model# 71200-00039 is provided complete with 1/8" , 5/32" and 3/16" nose tips and vacuum extraction.

Weight 3.2 lbs. (1.45 kg.)
Pull force 1618 lbf. (7.2 kN)
Stroke .670" (17mm)

G3 -Model# 71220-00201 is provided with a universal three jaw set-up allowing for the placement of 1/8" through 1/4" Heavy Duty Rivets.

Weight 3.6 lbs. (1.63 kg.)
Pull force 2518 lbf. (11.2 kN)
Stroke .984" (25mm)

*Call office for pricing and delivery.

TOOLS
PNEUMATIC

O.E.M HARDWARE

"Hard to Find Fasteners Our Specialty"™

#103-12779-80TH AVE. SURREY, B.C. V3W-3A6 PH.(604)591-1100 FAX (604)591-8133

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	EMAIL ADDRESS		FAX #	

P.S.T #	AGENTS NAME	AGENT CODE	ZONE
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ORDER	PART #	DESCRIPTION	PRICE	PER	AMOUNT
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12					

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BUYER'S SIGNATURE X

NAME OF CARRIER.

SUBTOTAL

G.S.T

P.S.T

SHIPPING

TOTAL

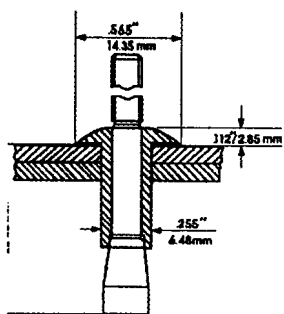
☐ VISA ☐ MC CARD#

CARD HOLDER

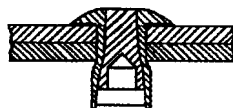
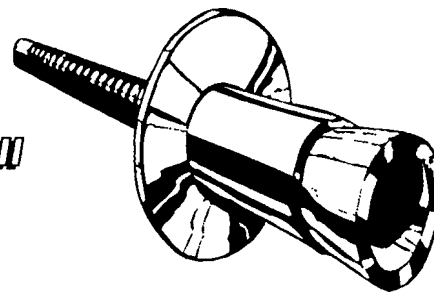
EXP.

HEAVY DUTY RIVETS

C-11



**Vibration Proof
Complete Hole Fill
One side Placing
High Shear
High Clench**



STRENGTHS

SHEAR	2400 lb.
TENSION	2150 lb.
PRE-TENSION	550 lb.
CLAMP-UP	90-150 lb.
STEM PUSH-OUT	250 lb.

- BLIND INSTALLATION, FROM ONE SIDE
- STEM ALWAYS BREAKS FLUSH
- VIBRATION PROOF STRUCTURAL FASTENER
- POSITIVE LOCKED STEM, WATERPROOF TO 80 P.S.I. FROM BOTH SIDES
- WIDE GRIP RANGE WITH HIGH CLENCH
- HIGH STRENGTH, WITH LO-PRO HEAD
- DRY FILM LUBRICANT CAN BE PAINTED

DIA.	GRIP RANGE	MATERIAL	REGULAR HEAD	100° CSK	
3/16	.064-.270	STAINLESS STEEL	9459		CFA/BCF
3/16	.214-.420	STAINLESS STEEL	9460		CFA/BCF
1/4	.080-.375	STAINLESS STEEL	9461		BCF/FA
1/4	.125-.475	STEEL		780-274	CFA/BCF
1/4	.125-.475	ALUM. ALLOY		780-276	CFA/BCF
3/16	.064-.270	STEEL	100335		CFA/BCF
3/16	.214-.420	STEEL	100340		CFA/BCF
1/4	.080-.375	STEEL	100327		CFA/BCF
1/4	.350-.625	STEEL	100332		CFA/BCF
3/16	.064-.270	ALUM. ALLOY	780-180		CFA/BCF
3/16	.214-.420	ALUM. ALLOY	780-185		CFA/BCF
1/4	.080-.375	ALUM. ALLOY	780-190		BCF/FA
1/4	.350-.625	ALUM. ALLOY	780-195		BCF/FA

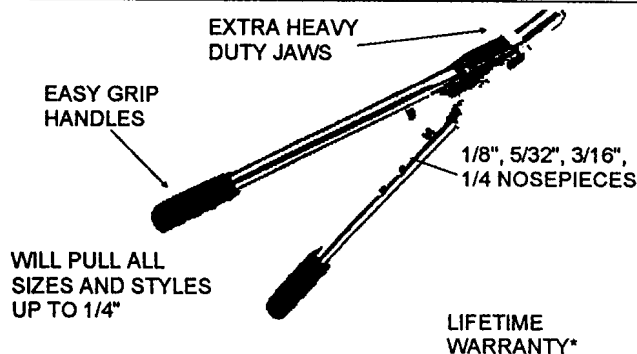
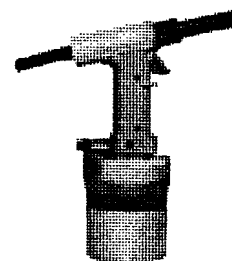
RIVETS

PNEUMATIC PLACING TOOL MODEL 795-498

Model 795-498 is a Heavy Duty hydraulic-pneumatic high production riveting tool. It's robust and well balanced design permits easy and rapid installation of all sizes of aluminum and steel Heavy Duty rivets. Model 795-498 operates on airline pressures of 70 to 100 psi.

MODEL 795-498 SPECIFICATIONS

Weight	3.3 lbs	1.5kg
Height	12.4"	315mm
Air Line	70-100 psi	4.92-7.04 kg/cm2
Pressure Reg's		
Std. Nose		
Assy Dim's		
Length:	2.30"	58.4mm
Diameter: .890"		22.6mm



HEAVY DUTY RIVET TOOL

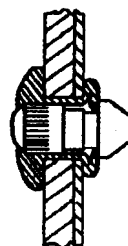
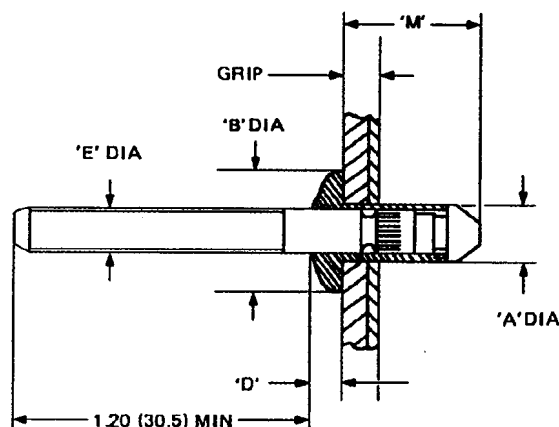
PRODUCT	PART NO	
HEAVY DUTY RIVET GUN	100500	B
3/16" H.D. Nose Piece for H.D. gun	100345	
1/4" H.D. Nose Piece for H.D. gun	100350	
(REPAIR) REPLACEMENT KIT INCLUDES JAWS, JAW PUSHER, JAW PUSHER SPRING & SET SCREWS	795-017	

*Our products are warranted against defects in workmanship and material, during the normal life of the product. Replacement of any defective part, without charge will be made upon return to place of purchase, freight prepaid. This warranty will be denied if inspection shows that the tool has been damaged, abused, altered, or used for the purposes other than that for which it was intended.

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Hard to Find Fasteners Our Specialty

PROTRUDING HEAD HIGH SHEAR H.D. RIVET



INSTALLED FASTENER

SIZE	"A" DIA	"B" DIA	"D"	"E" MAX	RECOMMENDED HOLE SIZE
1/4" (6.5mm)	.2546-.2570 (6.47-6.53)	.505-.525 (12.83-13.33)	.096-.104 (2.44-2/64)	.167 (4.24)	.264-.272 (6.7-6.9mm)

MATERIAL: CARBON STEEL
FINISH: ZINC PLATED AND PASSIVATED

PART NUMBER	RIVET DIA.	LENGTH "M"	GRIP RANGE	SINGLE SHEAR MIN	SINGLE SHEAR MIN	
100510	1/4"	.553-.573	.110-.189	2698 lbs f	1978 lbs f	FA/CF
100515		.632-.652	.189-.268	2810 lbs f		FA/CF
100520		.710-.730	.268-.346	3417 lbs f		FA/CF
100525		.789-.809	.346-.425	3597 lbs f		FA/CF
100530		.868-.888	.425-.504	3597 lbs f		FA/CF

NOTES: The recommended placing tool for 1/4" (6.5mm) Dia High Shear Rivet is the #100500 Hand Tool and/or #7612-0002 Hydro-Pneumatic Tool

NOTES: Single Shear and Ultimate tensile strengths quoted relate to nominal hole diameter and maximum sheet thickness

Hard to Find Fasteners Our Specialty

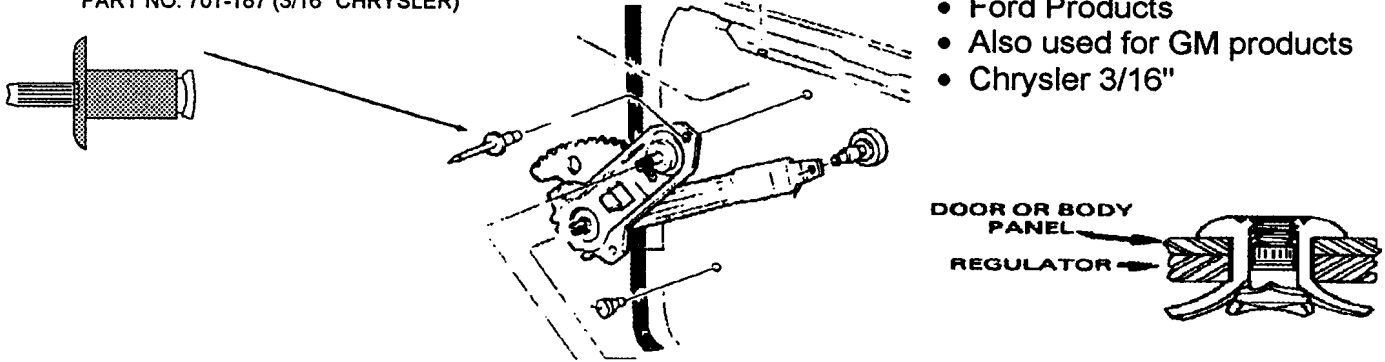
HEAVY DUTY 1/4" RIVETS

WINDOW REGULATOR RIVET

PART NO. 9800 (FA)

PART NO. 701-187 (3/16" CHRYSLER)

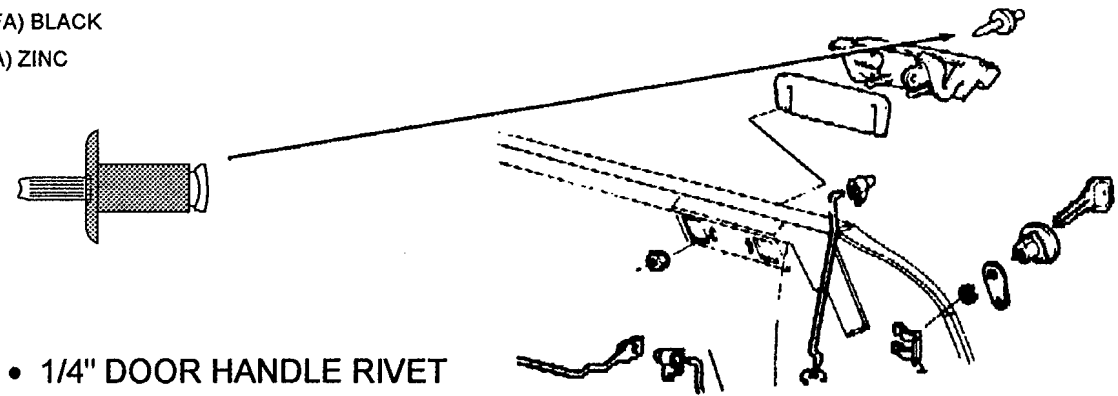
- 1/4" WINDOWS REGULATOR RIVET
- Ford Products
- Also used for GM products
- Chrysler 3/16"



DOOR HANDLE RIVET

PART NO. 12653 (FA) BLACK

PART NO. 9800 (FA) ZINC

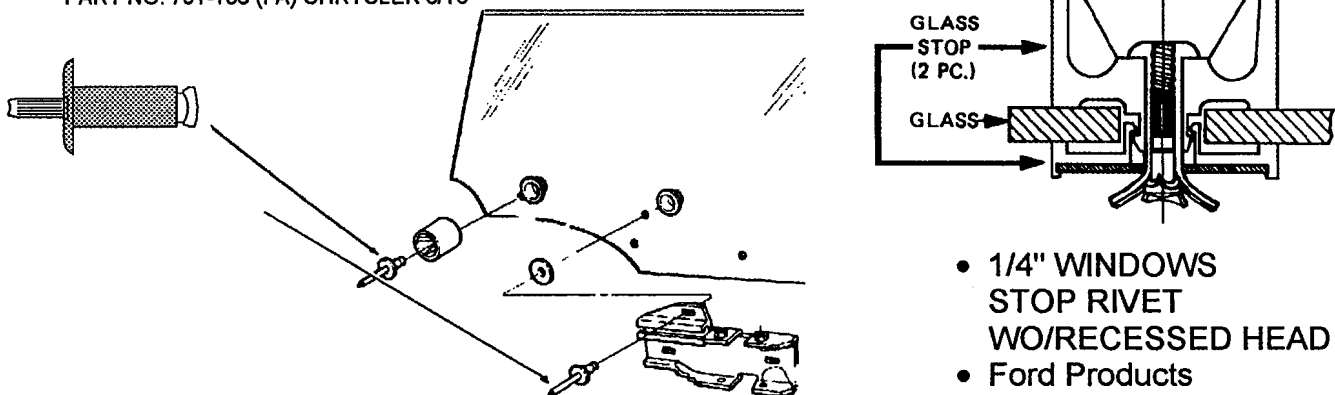


- 1/4" DOOR HANDLE RIVET
- Ford Products

GLASS STOP RIVET

PART NO. 9805 (FA) 1/4"

PART NO. 701-185 (FA) CHRYSLER 3/16"



- 1/4" WINDOWS STOP RIVET WO/RECESSED HEAD
- Ford Products
- CHRYSLER PRODUCTS

***IF YOU REQUIRE AN ITEM
NOT FOUND IN THIS
CATALOG PLEASE CALL.***

1-800-663-6554

(Local 591-1100)

REMEMBER ...

AT O.E.M. HARDWARE

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**14486 FA/CF**

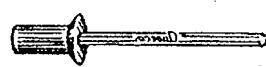
"PEEL-TYPE" RIVET
Diameter: 1/4"
Quarter vent handle
Assemblies & Electrical
Door Lock Linkage.

Replaces:
9437486, 6032926
GM, CHRYSLER

**15684 FA/CF**

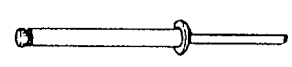
"PEEL-TYPE" RIVET
Diameter: 1/4"
Window Regulators
& Door Lock Assemblies.

Replaces:
20713843
GM, A & J CARS

**16687 FA/CF**

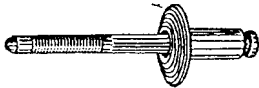
"PEEL-TYPE" RIVET
Diameter: 5/32"
Trunk Lock Swivel
Emblem Rivet.
Requires nose piece.

Replaces:
9432137, 6032138
GM 1973-On

**17177 FA/CF**

"PEEL-TYPE" RIVET
Diameter: 5/32"
Door Lock Actuator.

Replaces:
22093245
GM 1990-On

**18167 FA/CF**

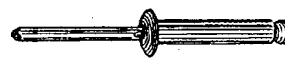
"PEEL-TYPE"
RIVET
(Black)
Diameter: 1/4"
Front Door Handle
& Door Lock Actuator.

Replaces:
N804193-S100
TEMPO, TOPAZ,
T-BIRD, COUGAR
1984-On

**18169 FA/CF**

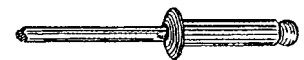
RIVET
Diameter: 3/16"
Door Assembly.

Replaces:
15956062
GM TRUCKS
C, K MODELS
1994-On

**18170 FA/CF**

RIVET
Diameter: 1/4"
Trunk Lock Cylinder.

Replaces:
10204266
PONTIAC
FIREBIRD
1973-On

**18171 FA/CF**

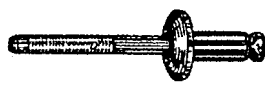
RIVET
Diameter: 1/4"
Trunk Lock Cylinder.

Replaces:
10204265
CHEVROLET
CAMARO
1994-On

**18331 FA/CF**

RIVET
(Black/Yellow)
Diameter: 1/4"
Attachment of Power
Door Lock Actuator.

Replaces:
N805995-S100,
W701566-S417
MUSTANG, LINCOLN
CONTINENTAL
1994-On

**18396 FA/CF**

"PEEL-TYPE"
RIVET
(Zinc/Yellow)
Diameter: 1/4"
Door Lock Actuator

Replaces:
N808594-S100
FORD

**18929 FA/CF**

RIVET
Diameter: 1/4"
Side Door Lock Actuator
Rod Rivet

Replaces:
10120608
CHEVROLET LUMINA
APV, OLDS SILHOUETTE
PONTIAC TRANS SPORT
1994-90

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TOTAL

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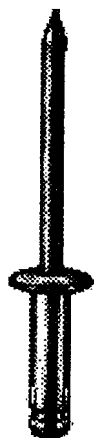
CARD HOLDER

EXP.

O.E.M. HARDWARE

Hard to Find Fasteners Our Specialty

STAR GRIP RIVETS



STAR GRIP RIVETS ARE ALL ALUMINUM BREAKSTEM RIVETS DESIGNED FOR FASTENING SOFT, BRITTLE OR CLAD MATERIAL. THE SLOTTED RIVET BODY SEGMENTS FOLD OUTWARDLY WHEN INSTALLED TO PRODUCE THREE "LEGS" ON THE BACK SIDE OF THE MATERIAL, CREATING A LARGE BEARING SURFACE.

BENEFITS ARE:

- WIDE GRIP RANGE (1/32-1/4)
- BLIND INSTALLATION
- EXCELLENT CLAMP-UP (from one side of the work)
- LARGE BLIND SIDE EXPANSION (reduces pull through)
- POSITIVE STEM RETENTION (stem won't vibrate loose)
- EXCELLENT APPEARANCE (neat, won't rust)

TYPICAL APPLICATIONS ARE:

INTERIOR TRIM

- AUTOMOTIVE
- BUSES
- RECREATIONAL VEHICLES
-

PLASTICS

- SIGNS
- DISPLAYS
- TOYS
- TRIMS & PANELS
- ENCLOSURES

COMPOSITES

- FURNITURE
- AUTOMOTIVE
- TRIM
- PACKAGING CRATES

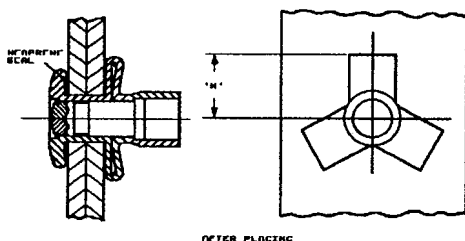
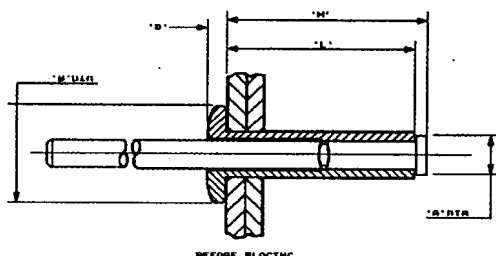
PART NO	DIAMETER	GRIP RANGE	
780-360	5/32	040-.120	CFA/BCF
780-361	5/32	040-.295	CFA/BCF
780-362	3/16	1/32-1/4	CFA/BCF
9430	3/16	040-.350	CFA/BCF

RIVETS

O.E.M. HARDWARE

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STARSEAL RIVETS



MATERIAL

BODY: AL. ALLOY NR5/5154

STEM: AL. ALLOY HG15/2014

SURFACE TREATMENT

BODY: BRIGHTENED

STEM NATURAL

SEAL IS MADE FROM

NEOPRENE MATERIAL

INCH DIMENSIONS								
SIZE	GRIP RANGE	"A" DIA.	"B" DIA.	"D"	"L" MAX	"M" MAX	"N" MAX	RECOMMENDED HOLE SIZE
3/16	.064/.250	.208/.2015	.452/.443	.086/.079	.787	.855	.300	.209/.213
1/4	.120-.400	.2465/.2425	.557/.538	.106/.099	1.017	1.096	.420	.259/.267
mm DIMENSIONS								
SIZE	GRIP RANGE	"A" DIA.	"B" DIA.	"D"	"L" MAX	"M" MAX	"N" MAX	RECOMMENDED HOLE SIZE
5.2mm	1.63/6.35	5.283/5.118	11.49/11.25	2.19/2	19.99	21.72	7.62	5.40/5.30mm
6.35mm	3.05/10.16	6.262/6.159	14.14/13.00	2.70/251	25.84	27.84	10.67	6.4/6.32mm

TYPICAL PERFORMANCE DATA						
SHEAR		TENSION		STEM RETENTION INSTALLED		WEIGHT PER 100 PLACED
750 lbf	3.335 kN	460 lbf	2.045 kN	150 lbf	.670 kN	.263 lb/119.5 g

PART

NO

DIAMETER

GRIP RANGE

9432 3/16 TO .250 BAA
 780-363 1/4 TO .400 BAA

O.E.M. HARDWARE

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SPECIALTY RIVETS

SOLID RIVET REPLACEMENT PROGRAM

FOLLOW THESE SIMPLE STEPS:

1. PREPARE THE HOLE
2. SELECT THE CORRECT RIVET
3. PLACE THE RIVET

SIMUBUCK RIVET

- ALLOWS BLIND APPLICATION
- APPEARANCE OF A SOLID RIVET
- QUICK, SIMPLE & EASY
- SAVES TIME AND MONEY

SKINGRAF RIVET

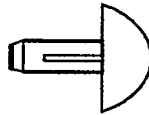
- DUPLICATES ORIGINAL SOLID RIVETS
- IDEAL FOR GRAFTING NEW SKIN OVER OLD
- OFFERS SUPERB HOLE-FILLING CAPABILITIES

SIMUBUCK AND SKINGRAF RIVETS ARE INTENDED FOR APPEARANCE AND COSMETIC REPAIRS ONLY. THEY DO NOT PROVIDE THE STRUCTURAL INTEGRITY OF SOLID RIVETS. USE OF A SILICON SEALER IS RECOMMENDED

O.E.M. HARDWARE

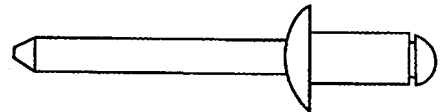
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SIMUBUCK RIVET



PART NUMBER	DESCRIPTION	GRIP	DIA.	DRILL DIA.	NOSE TIP	
780-100	ALUMINUM	1/8	3/16	#11	100350	CFA/BCF
780-105	ALUMINUM	1/4	3/16	#11	100350	CFA/BCF
780-110	ALUMINUM	3/8	3/16	#11	100350	CFA/BCF
780-115	STEEL	1/8	3/16	#11	100350	CFA/BCF
780-120	STEEL	1/4	3/16	#11	100350	CFA/BCF
780-125	STEEL	3/8	3/16	#11	100350	CFA/BCF
780-130	STAINLESS STEEL	1/4	3/16	#11	100350	CFA/BCF
780-135	ALUMINUM CAP		3/16			CFA/BCF
780-140	NICKLE CAP		3/16			CFA/BCF

SKINGRAF RIVET



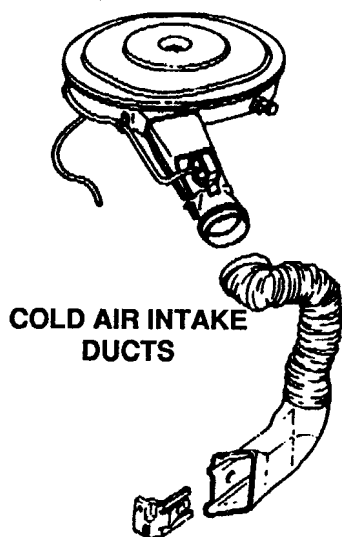
PART NUMBER	DESCRIPTION	GRIP	DIA.	DRILL DIA.	NOSE TIP	
780-145	ALUMINUM	1/8	3/16	#8	100350	CFA/BCF
780-150	ALUMINUM	1/4	3/16	#8	100350	CFA/BCF
780-155	ALUMINUM	3/8	3/16	#8	100350	CFA/BCF

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NYLON BLIND RIVETS

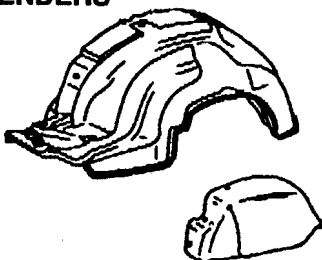
USED FOR SECURE FASTENING OF PLASTIC BODY PANELS AND OTHER PLASTIC PARTS. JOIN PLASTIC TO PLASTIC OR METAL. OTHER APPLICATIONS:

- INTERIORS
- TRIM ON CARS, R.V.'S AND VANS AND MARINE
- ACCESSORIES
- ELECTRICAL COMPONENTS



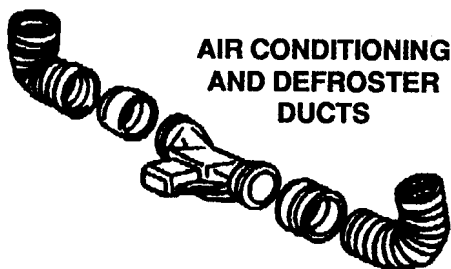
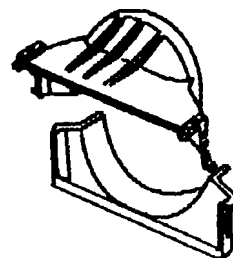
COLD AIR INTAKE
DUCTS

PLASTIC INNER
FENDERS



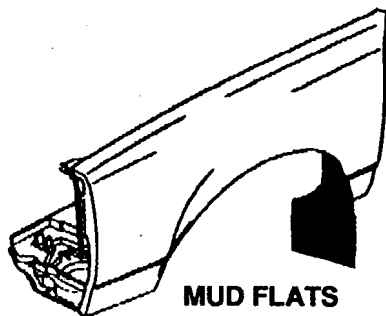
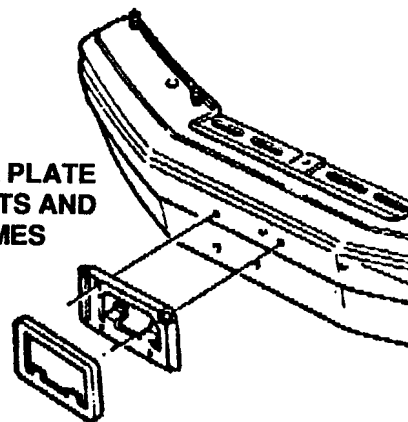
SPLASH SHIELDS

RADIATOR FAN
SHROUD
SECTIONS

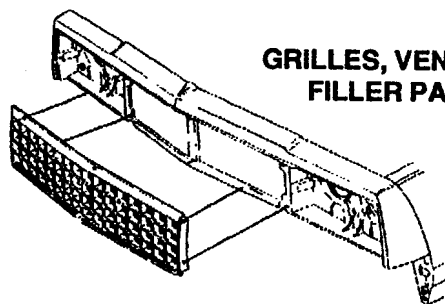


AIR CONDITIONING
AND DEFROSTER
DUCTS

LICENCE PLATE
BRACKETS AND
FRAMES



MUD FLATS



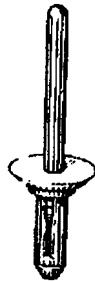
GRILLES, VENTS, TRIM
FILLER PANELS

RIVETS

NYLON BLIND RIVETS



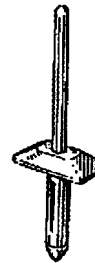
Type 1



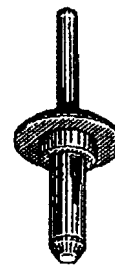
Type 2



Type 3

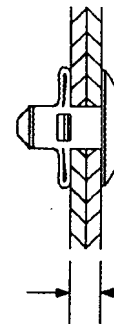
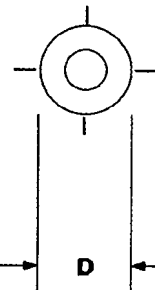
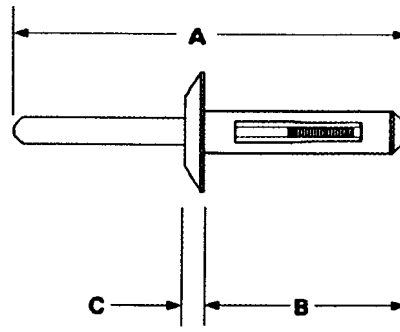


Type 4



Type 5

**STRONG
LIGHT WEIGHT
NON-CORROSIVE
NON-CONDUCTIVE
ATTRACTIVE
APPEARANCE**



**PANEL
RANGE**

ALL OF THE RIVETS LISTED BELOW HAVE GENERAL USAGE APPLICATIONS

PART NO	TYPE	COLOR	AUTOMOTIVE O.E.M. NUMBER	HOLE DIA.	GRIP RANGE	"A"	"B"	"C"	"D"	
17220	4	BLK	GM: 21094747	5/32	7-64-7/32	1-7/8	3/4	3/32	5/16-19/32	FA
13746	1	BLK	GM: 20612732	3/16	1/16-1/8	1-7/8	23/32	3/32	11/32	BAA/FA
13747	1	BLK	Gm 20423647	13/64	1/16-11/64	1-7/8	23/32	1/8	15/32	
13748	1	BLK	Gm 20432975 vw 175-853-57701c	13/64	1/8-15/64	1-7/8	25/32	5/64	15/32	
13754	1	BLK	Chrysler 6500859	13/64	1/8-11/64	1-7/8	25/32	5/64	15/32	
13755	1	BLK	Chrysler 6500898	13/64	15/32-25/64	2	63/64	5/64	15/32	
18028	2	BLK	CHRYSLER: 4630088	1/4	1/32-11/64	1-3/16	13/16	3/32	21/32	
18031	2	BLK	CHRYSLER: 4630660	1/4	1/32-3/16	1-1/8	3/4	3/32	21/32	
13749	1	WHITE	Gm 14070914	1/4	5/32-15/64	2-7/32	45/64	3/32	21/32	
15495	1	BLK	FORD: N804472S AMC: 8934-202-078	1/4	5/32-9/32	2-3/16	1-1/8	3/32	1/2	
17496	1	GRAY	AMC: 8934-201-835	1/4	5/32-3/8	2-7/32	1-1/8	3/32	11/16	
18108	1	BLK	CHRYSLER: 34201631	1/4	5/32-11/16	2-7/32	1-1/8	3/32	11/16	
13750	1	BLK	CHRYSLER 6500911 FORD N803043S GM 14063981	1/4	5/32-15/64	2-7/32	1-3/32	3/32	21/32	
15491	1	BLK	FORD: N804759-S	1/4	19/64-27/64	2-1/8	13/16	3/32	21/32	
17101	1	BLK	CHRYSLER: 4370138, 6503860 FORD: N804675S	1/4	5/16-15/32	2-9/32	1-1/4	3/32	21/32	
15488	5	BLK	GM: 10069112	17/64	3/64-5/32	2-3/16	15/16	7/64	13/16	CF
13751	1	BLK	GM 20452072 FORD N803862-S	1/4	5/32-15/64	2-7/32	1-3/32	3/32	1/2	
13752	1	BLK	GM 20421672	17/64	3/32-3/16	1-7/8	25/32	3/32	33/64	
13753	1	BLK	GM 20433026 VW 175-853-577A	17/64	3/32-3/16	1-7/8	25/32	3/32	45/64	
15490	1	BLK	GM: 10109689	9/32	3/32-15/64	2-3/16	15/16	3/32	23/32	
14004	1	BLK	GM 25524005	1/4	TO .354					
14005	1	BLK	GM 20465395	3/16	TO .172					
14012	1	WHITE	GM 15506827	1/4	TO .268					
14023	1	BLK	GM 10036503	1/4	TO .315					
15187	4	BLK	CHRYSLER N-804583	5.32mm	TO .177					

NYLON BLIND RIVETS

C-21

RIVETS



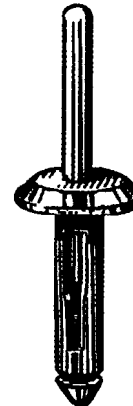
14004_{CF}
(25524005)

NYLON/ACETAL
BLACK
GM PRODUCT
"N" BODY 1985/ON
FACIA RIVET
1/4 X .354



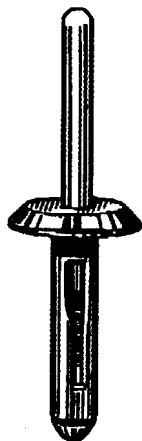
14005_{CF}
(20465395)

NYLON/ACETAL
BLACK
GM PRODUCT
CADILLAC
1985/ON
WINDOWS
ATTACHMENT
3/16 X .172



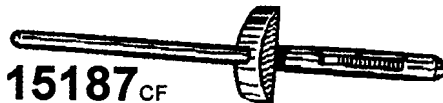
14012_{CF}
(15506827)

NYLON/ACETAL
WHITE
GM PRODUCT
TRUCK/BUS
AIR DEFLECTOR
RETAINER
1/4 X .268



14023_{CF}
(10036503)

NATURAL/NYLON
GM PRODUCT
PONTIAC
SPECIAL RIVET
1/4 X .315

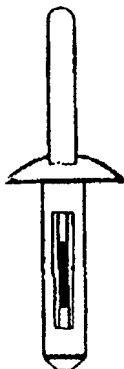
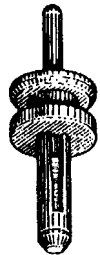


15187_{CF}
(N-804583)

COWL VENT GRILLE RETAINING
RIVET
FORD AEROSTAR 1986/ON
HEAD SIZE: 8.5mm x 15.5mm
BODY LENGTH: 23mm
DIAMETER: 4mm
BLACK NYLON

15489_{BA}
(6501509)

NYLON/ACETAL
BLACK
1/4 X 1-1/8



18108_{CF}
(34201631)

Black NYLON
Hole Dia: 1/4"
Grip: 5/32"-3/8"
Flange Dia: 11/16"
Jeep Eagle &
Dodge Ram

18242_{CF}
(6501509)

BLACK NYLON
Hole Dia: 1/4"
Grip: 3/64"-3/16"
Head Dia: 25/32"
Shoulder Dia: 25/64
Door Lock & Body Side
Moulding Chrysler LH Seri
LeBaron, Acclaim, Spirit
Shadow & Sundance



15492_{BA}
(N804134)

NYLON/ACETAL
BLACK
1/4 X .140
FORD Products

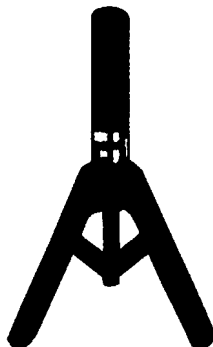


QUICK SET RIVETER FOR PLASTIC RIVETS

100503

COMPETITIVE ADVANTAGES

- SETS ALL PLASTIC RIVETS WITH ONE NOSEPIECE AND IN A SINGLE STROKE.
- PASTIC RIVET MANUFACTURERS RECOMMEND THE USE OF THIS TOOL OVER ANY OTHER MANUAL TOOL..
- PATENTED DESIGN SETS THE RIVET PROPERLY EVERY TIME WITH ONE STRAIGHT PULL. DOES NOT BEND THE RIVET STEM CAUSING PREMATURE BREAKAGE..
- TOOL FACES STRAIGHT ON TO WORK SURFACE.
- COMPOUND LEVERAGE ARMS.

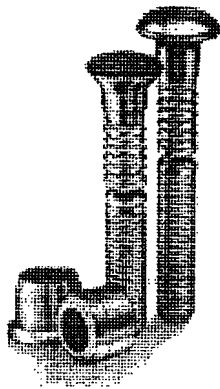


SEE OUR COST SAVING

SUPER-FIX
ASSORTMENTS

8875





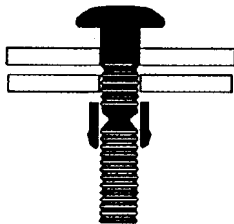
ultralok®

system features

The ultralok® system meets modern design and production requirements for high strength, vibration proof fastening. The fast and versatile manual or power operated tooling can be easily setup for the assembly of components on location, or for use on high speed production lines. The power tooling completely controls installation by automatically pulling the sheets together, locking them with a high uniform preload and positive clamp-up. Our system provides quiet installation eliminating the noise of riveting with an air impact tool and bucking bar, reducing labor fatigue. Overall pleasant working conditions are assured with ultralok®. It also ensures that efficient and effective fastening will be performed, even by an unskilled operator. Only a visual check will be necessary for final inspection.

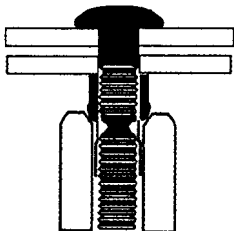
PLACING SEQUENCE

The ultralok® placing sequence operates as a continuous cycle taking only seconds to complete. During this cycle the collar is swagged into annular locking grooves in the pin, ensuring a completely vibration proof joint.



HOW IT WORKS

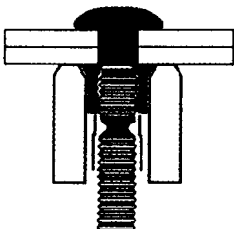
Insert the ultralok® pin through the prepared holes and slip the collar over the pin tail.



Push the tool nose over the pin tail and press trigger. This exerts an axial pull on the pin, reacting against the collar and clenching the work tight.

The pull continues until the collar is swagged into the annular locking grooves of the pin.

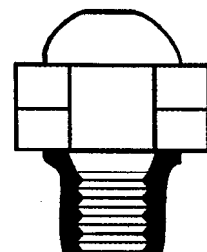
The tail of the pin fractures at the breaker groove and is ejected.

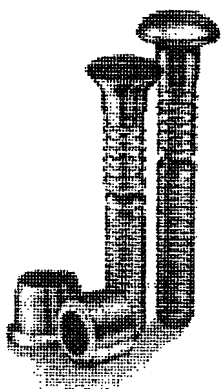


An installed ultralok® can be easily removed using a convenient pneumatically operated collar cutter. These tools perform quickly with little effort and will never damage or enlarge the holes. Manual collar cutters are also available.



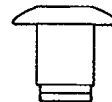
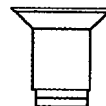
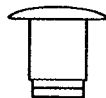
In addition to standard collars, a flanged collar has been designed for application which involve the use of oversized holes or soft materials. With the extra material provided by the flanged collar, the effect after placing is to give a greater bearing area and a near finish appearance.





ultralok®

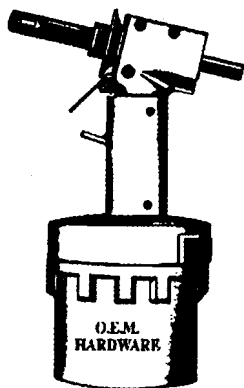
types and specifications



DIAMETER	GRIP RANGE	TRUSS HEAD	90° COUNTER-SUNK	BRAZIER HEAD
3/16	1/16 TO 3/16 (02)	533318(BAA)	780-306	
3/16	3/16 TO 5/16 (04)	533320(BAA)	780-308	
3/16	5/16 TO 7/16 (06)	533322(BAA)	780-310	
3/16	7/16 TO 9/16 (08)	533324(BAA)	780-312	
3/16	9/16 TO 11/16 (10)		780-314	533326(BAA)
3/16	11/16 TO 13/16 (12)		780-316	
3/16	13/16 TO 15/16 (14)		780-318	
3/16	15/16 TO 1-1/16 (16)		780-320	
1/4	1/16 TO 3/16 (02)		780-340	
1/4	3/16 TO 5/16 (04)		780-342	533328(BAA)
1/4	5/16 TO 7/16 (06)		780-344	533330(BAA)
1/4	7/16 TO 9/16 (08)		780-346	533332(BAA)
1/4	9/16 TO 11/16 (10)		780-348	533334(BAA)
1/4	11/16 TO 13/16 (12)		780-350	
1/4	13/16 TO 15/16 (14)		780-352	
1/4	15/16 TO 1-1/16 (16)		780-354	

RIVETS

OTHER DIAMETERS AND GRIP RANGES AVAILABLE UPON REQUEST
SOME SIZES ALSO AVAILABLE IN ALUMINUM



ULTRALOCK® PNEUMATIC TOOL
795-750-set one size (3/16")
795-751-set one size (1/4")

Sturdy, yet light weight, this tool will install 3/16" and 1/4" diameter ultralocks®.



COLLAR DIAMETER	REGULAR COLLAR	FLANGED COLLAR
3/16	533336(CFA)	780-
1/4	533338(CFA)	780-

O.E.M HARDWARE

"Hard to Find Fasteners Our Specialty"™

#103-12779-80TH AVE. SURREY, B.C. V3W-3A6 PH.(604)591-1100 FAX (604)591-8133

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P.O.#	BUYERS NAME
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SHIP TO:

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EMAIL ADDRESS	FAX #
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P.S.T #	AGENTS NAME	AGENT CODE	ZONE
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ORDER	PART #	DESCRIPTION	PRICE	PER	AMOUNT
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					

☐ TOTAL LINES

☐ New

☐ ESTABLISHED

NO RETURN GOODS ACCEPTED WITHOUT WRITTEN PERMISSION.
CLAIMS FOR SHORTAGES OR DAMAGED GOODS ONLY WITHIN 48 HOURS.

BUYER'S SIGNATURE X

NAME OF CARRIER.

SUBTOTAL

G.S.T

P.S.T

SHIPPING

TOTAL

☐ VISA ☐ MC CARD#

CARD HOLDER

EXP.

O.E.M. HARDWARE

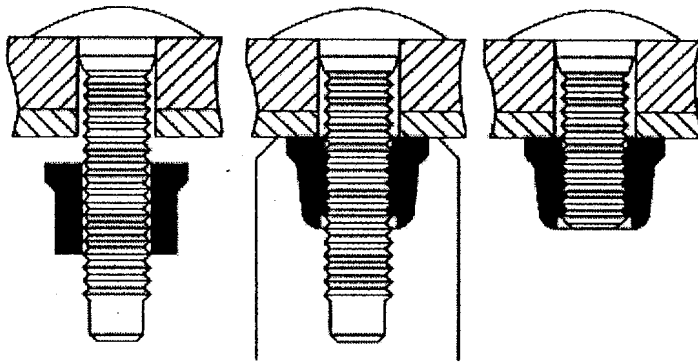
Hard to Find Fasteners Our Specialty

Ultralock Varigrip Fastening System

A versatile lockbolt with an extensive grip range. Available in a variety of headstyles.

Benefits:

- **Exceptional Clamp-up:** Shear and tensile values.
- **Extended Grip Range:** Fewer part numbers.

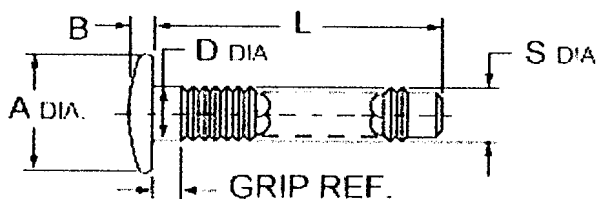


Why Ultralock Fasteners?

- Low installed cost
- Vibration and fatigue resistant
- Consistent installation
- Reduced rework and warranty costs

Ultralocks are designed to meet the higher life cycle demands of today's new equipment designs. Ultralocks offer time savings during assembly and long-term savings in reduced warranty claims. The advantages offered by lockbolts are:

- **Low Installed Cost** The ease of assembly and speed at which the Ultralocks can be installed will reduce the final in-place costs.
- **Vibration and Fatigue Resistant** As permanent as a weld, a Ultralock resists loosening when all other methods fail.
- **Consistent Installation** Ultralocks are designed to eliminate installation errors caused by operators or tools.
- **Reduced Rework and Warranty Costs** Ultralocks are designed to install properly every time and to stay tight in the application.



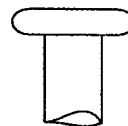
O.E.M. HARDWARE

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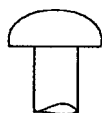
RIVETS



BRAZIER HEAD ALUMINUM		
PART NO	SIZE	
533340	3/16 X 3/8	BAA
533342	3/16 X 1/2	
533344	3/16 X 5/8	
533346	3/16 X 3/4	
533352	1/4 X 1/2	
533354	1/4 X 3/4	
533347	5/16 X 1/2	
533341	5/16 X 3/4	



FLAT HEAD STEEL			
PART NO	Dia	Lgth	
780-400	1/8"	5/16	BAA
533348	3/16"	3/8	
780-403	1/4"	3/8	
780-404	1/4"	1/2	



ROUND HEAD STEEL				
Steel	Aluminum	Dia	Lgth	
780-406	785-406	1/8	3/8	BAA
780-407	780-407	3/16	3/8	
780-408	780-408	3/16	1/2	
780-409	780-409	3/16	1"	
780-410	780-410	1/4	1/2	
533350		1/4	3/4	
780-411		1/4	7/8	

O.E.M. Jiffy Rivets- Just Hit to fit

SINGLE CAPPED STYLE- (eyelet open at bottom)

Actual Size--- Nickel Pltd



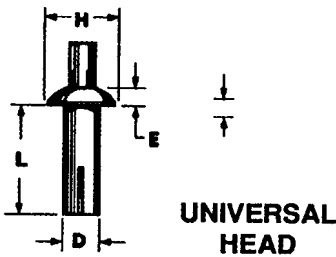
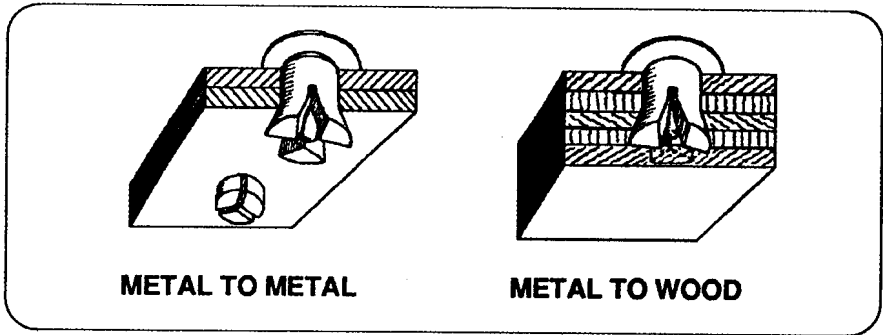
Small Cap Size			Medium Cap Size		Large Cap Size	
						
						
780-801 1/4" eyelet BAA	780-802 5/16" eyelet BAA	780-803 3/8" eyelet BAA	780-804 1/4" eyelet BAA	780-805 5/16" eyelet BAA	780-806 5/16" eyelet BAA	780-807 7/16" eyelet BAA

O.E.M. HARDWARE

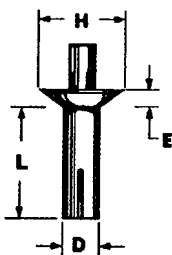
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ALUMINUM DRIVE RIVETS

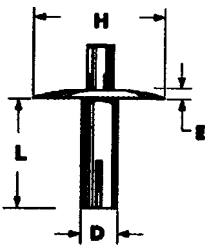
WITH STAINLESS STEEL DRIVE-PIN



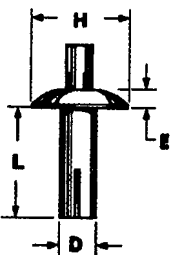
UNIVERSAL HEAD



100°
FLUSH
HEAD



LINER
HEAD



BRAZIER
HEAD

RIVETS

RIVET SIZE SPECIFICATIONS AND HOLE SIZE DATA

NOM. RIVET DIA.	"D"	UNIVERSAL HEAD		BRAZIER HEAD		LINER HEAD		100° FLUSH HEAD	
		"H"	"E"	"H"	"E"	"H"	"E"	"E"	"E"
1/8	.125	.250	.054	—	—	—	—	.216	.042
5/32	.156	.312	.067	—	—	—	—	.278	.055
3/16	.187	.375	.080	.469	.094	.615	.077	.344	.070
1/4	.250	.500	.107	.625	.125	—	—	.467	.095
5/16	.312	.625	.138	—	—	—	—	.594	.125
3/8	.375	.750	.166	—	—	—	—	.718	.156

• **Structural—Self-plugging rivets**

Conform to MS24661 & 24662 standards

• **EASILY INSTALLED—**

No special tools required...just a hammer

• **HIGH SHEAR STRENGTH—**

Rivets are plugged the full length of the rivet sleeve, providing full shear strength values for structural or load bearing applications

O.E.M. HARDWARE

Hard to Find Fasteners Our Specialty

ALUMINUM DRIVE RIVETS

WITH STAINLESS STEEL DRIVE-PIN

"D" RIVET DIA.	"G" GRIP RANGE			"L" Max.	UNIVERSAL HEAD	100° FLUSH HEAD	BRAZIER HEAD	
	Nom.	Min.	Min.					
3/16	1/8	.078	.171	9/32	780-008		780-040	CFA/BCF
3/16	3/16	.140	.234	11/32	780-009		780-041	CFA/BCF
3/16	1/4	.203	.296	13/32	780-010	780-038	780-042	CFA/BCF
3/16	5/16	.265	.359	15/32	780-011		780-043	CFA/BCF
3/16	3/8	.328	.421	17/32	780-012	780-039	780-044	CFA/BCF
3/16	7/16	.390	.484	19/32	780-013		780-045	CFA/BCF
3/16	1/2	.453	.546	21/32	780-014		780-046	CFA/BCF
1/4	1/8	.078	.171	9/32	780-021		780-047	CFA/BCF
1/4	3/16	.140	.234	11/32	780-022		780-048	CFA/BCF
1/4	1/4	.203	.296	13/32	780-023		780-049	CFA/BCF
1/4	5/16	.265	.359	15/32	780-024		780-050	CFA/BCF
1/4	3/8	.328	.421	17/32	780-025		780-051	CFA/BCF
1/4	7/16	.390	.484	19/32	780-026		780-052	CFA/BCF
1/4	1/2	.453	.546	21/32	780-027		780-054	CFA/BCF

RIVET DIA.	GRIP RANGE		RIVET DIA.	LINER HEAD
	Min.	Max.		
3/16	.075	.175	9/32	780-054
3/16	.175	.275	25/64	780-055
3/16	.275	.375	31/64	780-056
3/16	.375	.475	37/64	780-057
3/16	.475	.575	11/16	780-058
3/16	.575	.675	25/32	780-059
3/16	.675	.775	7/8	780-060
3/16	.775	.875	63/64	780-061
3/16	.875	.975	1-5/64	780-062

- **ALUMINUM "LINER" HEAD RIVET**
with tamper-proof drive in pin of
Stainless Steel
- For fastenening plywood or plastic
liners in T.I.R. containers
- Large diameter, low profile head
increases bearing surface and
eliminates cargo snagging

